



HS Piping GmbH

**PIPES,
FLANGES &
FITTINGS**

Pipes, Tubes, Flanges & Fittings

About Us

HS Piping GmbH is a leading seamless/welded pipes, flanges and fittings manufacturer with a proud history of successfully completed projects.

We produce a wide range of tubular products, used by companies from different industries, first of all, by oil and gas companies.

Our network of experienced partners helps us to supply superior and service-ready pipes on a global scale.

We, HS Piping GmbH is headquartered in Germany. Our world class production facility is based in Germany in Mülheim an der Ruhr. We are establishing a global presence for our customers, with manufacturing plant currently in Germany.

We have a huge range of products comprising of following dimensions:

- Longitudinal seam-welded pipes available in outside diameters ranging from 610 to 1524 mm with thicknesses upto 45 mm.
- Spiral seam-welded pipes offers outside diameters between 610 and 1422 mm with thicknesses upto 20 mm.
- Flanges in outside diameters ranging 1/2 to 84" with thickness ranging from 10 to XXS and Class from 150 to 2500
- Fittings in outside diameters ranging 1/2 to 56" with thickness ranging from 1U to XXS

Our Quality

The Company has adopted a decision to develop and maintain an effective Quality Management System (QMS) that corresponds to the requirements of the international standards, with the goal of continual improvement, as one of the areas of strategic development.

Besides the QMS, Our plant has implemented and continue to maintain in good working Health, Safety and Environmental Management systems.

We believe in utilizing our integrated corporate strength to promote businesses and projects, which contribute to environmental preservation and reduction of the impact of society on the natural environment.

Apart from Oil and Gas industry, our products are also used in the chemical, energy and machine industry, construction, agricultural and other industries.

Our Pipe Products



Stainless Steel Pipes

A wide range of effective production facilities offers you large number of possibilities:

- Outer diameter range from 1/2" to 200"
- Wall thickness upto 150mm
- Pipes with demanding tolerance requirements
- Pipes in special geometric shapes
- Pipes according to internationally valid standards, including DIN, DIN EN, DIN EN ISO, NORSOK, ASTM and DNVGL-ST-F101
- **Standard:** ASTM A312 - TP304/304L, 316/316L



High Alloy Pipes

Size Range:

- 1/2" nominal through 42" OD
- Wall thickness up through 1.5" thick.

Grades

- P5, P9, P11, P12, P22, P91, P92, 4130, 4130X, 4140, UNS N06625, UNS N06852, UNS N06219

Standards

- ASTM, ASME, DIN, EURONORM, ISO, BS, AFNOR, JIS, GOST



Duplex/Super Duplex Pipes

Size Range:

- 1/2" nominal through 42" OD
- Wall thickness up through 1.5" thick.

Grades

- 31803, S32205, S32550, S32750, S32760

Standards

- STM, ASME, DIN, EURONORM, ISO, BS, AFNOR, JIS, GOST



Carbon Steel Seamless Pipes

Full range of carbon steel grades for line pipe like:

- ISO 3183: B - X42 - X52N / X52Q - X60Q - X65Q and beyond with/without Sour Service properties
- ASTM / ASME: A/SA 106 Grades B - C
- According to NACE MR0175 / ISO 15156-2, NACE MR0103 .

Additional grades and requirements available upon request.



Carbon Steel Welded Pipes

Welded (ERW, LSAW, HSAW and Spiral)

- Outer diameter range from 14" to 200"
- Wall thickness range from 6.02mm to 150mm

Rolled tubulars are formed from plate by either press bending, roll bending, UOE or JCO method.

Rolled tubulars are joined by the Submerged Arc Welding process in the longitudinal direction, achieving high quality welds and deemed best for Oil & Gas applications.

Flanges & Fittings



FLANGES

Wide range of various flange types;

- Outer diameter range from 1/2" to 84" with rating & wall thickness Class 150 to 2500, SCH 10 to SCH XXS, API 3000 -15000.
- Various material types ranging from Carbon steel, Low temperature, High yield carbon, low alloy steel, super alloy steel, duplex super duplex.

Additional grades and requirements available upon request.



FITTINGS

Seamless and Welded Buttweld Fittings

- Outer diameter range from 1/2" to 56"
- Wall thickness range from SCH 10 to XXS

Long Radius 180deg, 90deg and 45deg Elbows, Short Radius 180/90/45deg elbows, Straight TEE, Reducing TEE, Concentric Reducer, Eccentric Reducer, Caps, Crosses, Bends 3D & 5D radius.

Contact Us

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